

# SAFETY DATA SHEET



## Opteon™ Sion specialty fluid

Version	Revision Date:	SDS Number (Internal):	Date of last issue: 2023/04/14
10.1	2024/01/12	1340515-00046	Date of first issue: 2017/02/27

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### 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : Opteon™ Sion specialty fluid

SDS-Identcode : 130000120032

#### Recommended use of the chemical and restrictions on use

Recommended use : Cleaning agent

Restrictions on use : For professional and industrial installation and use only.

#### Manufacturer or supplier's details

Company : Chemours Korea Inc.

Address : 12FL, Majestarcity Tower 1, 12, Seocho-daero 38-gil, Seocho-gu, Seoul 06655, Korea

Telephone : 82-2-2015-5000

Emergency telephone number : 080-880-0454

Telefax : 82-2-2015-5091

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### 2. HAZARDS IDENTIFICATION


#### GHS Classification

Serious eye damage/eye irritation : Category 2

Specific target organ toxicity - single exposure : Category 3 (Narcotic effects)

Long-term (chronic) aquatic hazard : Category 3

#### GHS label elements

Hazard pictograms : 

Signal word : Warning

Hazard statements : H319 Causes serious eye irritation.

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H336 May cause drowsiness or dizziness.  
H412 Harmful to aquatic life with long lasting effects.

### Precautionary statements

#### : Prevention:

P261 Avoid breathing mist or vapours.  
P264 Wash the contact area thoroughly after handling.  
P271 Use only outdoors or in a well-ventilated area.  
P273 Avoid release to the environment.  
P280 Wear eye protection/ face protection.

#### Response:

P304 + P340 + P312 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/ physician if you feel unwell.  
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P337 + P313 If eye irritation persists: Get medical advice/ attention.

#### Storage:

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.  
P405 Store locked up.

#### Disposal:

P501 Dispose of contents and container according to wastes control act.

### Other hazards which do not result in classification

Vapours are heavier than air and can cause suffocation by reducing oxygen available for breathing.  
Misuse or intentional inhalation abuse may cause death without warning symptoms, due to cardiac effects.  
Rapid evaporation of the product may cause frostbite.  
In use, may form flammable/explosive vapour-air mixture.

## 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

### Components

Chemical name	Common Name	CAS-No.	Concentration (% w/w)
Trans-Dichloroethylene	No data available	156-60-5	>= 90 - <= 100
Methoxytridecafluoroheptene isomers	No data available	Not Assigned	>= 2.5 - < 10

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### 4. FIRST AID MEASURES

- |   |  |
|---|--|
| General advice  | : In the case of accident or if you feel unwell, seek medical advice immediately.<br>When symptoms persist or in all cases of doubt seek medical advice.   |
| In case of eye contact                                      | : In case of contact, immediately flush eyes with plenty of water for at least 15 minutes.<br>If easy to do, remove contact lens, if worn.<br>Get medical attention.   |
| In case of skin contact                                     | : In case of contact, immediately flush skin with plenty of water.<br>Remove contaminated clothing and shoes.<br>Get medical attention.<br>Wash clothing before reuse.<br>Thoroughly clean shoes before reuse.   |
| If inhaled  | : If inhaled, remove to fresh air.<br>Get medical attention if symptoms occur.   |
| If swallowed  | : If swallowed, DO NOT induce vomiting.<br>Get medical attention if symptoms occur.<br>Rinse mouth thoroughly with water.  |
| Most important symptoms and effects, both acute and delayed | : May cause cardiac arrhythmia.<br>Other symptoms potentially related to misuse or inhalation abuse are<br>Cardiac sensitisation<br>Anaesthetic effects<br>Light-headedness<br>Dizziness<br>confusion<br>Lack of coordination<br>Drowsiness<br>Unconsciousness |
| Protection of first-aiders                                  | : First Aid responders should pay attention to self-protection, and use the recommended personal protective equipment when the potential for exposure exists (see section 8).  |
| Notes to physician  | : Because of possible disturbances of cardiac rhythm, catecholamine drugs, such as epinephrine, that may be used in situations of emergency life support should be used with special caution.  |

### 5. FIREFIGHTING MEASURES

#### Suitable and unsuitable extinguishing media

Suitable extinguishing media : Water spray

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- Alcohol-resistant foam  
Carbon dioxide (CO<sub>2</sub>)  
Dry chemical
- Unsuitable extinguishing media : None known.
- Specific hazards during fire-fighting : Vapours may form explosive mixtures with air.  
Exposure to combustion products may be a hazard to health.
- Hazardous combustion products : Carbon oxides  
Chlorine compounds  
Hydrogen fluoride  
carbonyl fluoride
- Specific extinguishing methods : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.  
Use water spray to cool unopened containers.  
Remove undamaged containers from fire area if it is safe to do so.  
Evacuate area.
- Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.  
Use personal protective equipment.

### 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.  
Follow safe handling advice (see section 7) and personal protective equipment recommendations (see section 8).
- Environmental precautions : Avoid release to the environment.  
Prevent further leakage or spillage if safe to do so.  
Prevent spreading over a wide area (e.g. by containment or oil barriers).  
Retain and dispose of contaminated wash water.  
Local authorities should be advised if significant spillages cannot be contained.
- Methods and materials for containment and cleaning up : Soak up with inert absorbent material.  
For large spills, provide dyking or other appropriate containment to keep material from spreading. If dyked material can be pumped, store recovered material in appropriate container.  
Clean up remaining materials from spill with suitable absorbent.  
Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable.  
Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

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### 7. HANDLING AND STORAGE

- Technical measures : See Engineering measures under EXPOSURE CONTROLS/PERSONAL PROTECTION section.
- Local/Total ventilation : If sufficient ventilation is unavailable, use with local exhaust ventilation.  
If advised by assessment of the local exposure potential, use only in an area equipped with explosion-proof exhaust ventilation.
- Advice on safe handling : Do not get on skin or clothing.  
Avoid breathing mist or vapours.  
Do not swallow.  
Do not get in eyes.  
Wash skin thoroughly after handling.  
Handle in accordance with good industrial hygiene and safety practice, based on the results of the workplace exposure assessment  
Keep away from heat and sources of ignition.  
Take precautionary measures against static discharges.  
Take care to prevent spills, waste and minimize release to the environment.
- Conditions for safe storage : Do not expose drums to direct heat or temperature above 46°C (115°F) to avoid pressurizing and possibly distorting the drums.  
Material should not be dispensed by pouring from pail/drum shipping containers containing 5 gallons or more. The use of a drum pump is recommended for dispensing from pail/drum shipping containers with 5 gallons or more, except for smaller containers where adequate ventilation can be used to manage the exposure.  
Keep in properly labelled containers.  
Store locked up.  
Keep in a cool, well-ventilated place.  
Store in accordance with the particular national regulations.
- Materials to avoid : No special restrictions on storage with other products.
- Recommended storage temperature : < 46 °C
- Further information on storage stability : Keep away from direct sunlight.

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### 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

#### Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Trans-Dichloroethylene	156-60-5	TWA	200 ppm	ACGIH
Methoxytridecafluoroheptene isomers	Not Assigned	TWA	200 ppm	WEEL

Other ingredients, which are listed in section 3 but not listed in this section, do not have established occupational exposure limit values.

**Engineering measures** : Minimize workplace exposure concentrations.  
If sufficient ventilation is unavailable, use with local exhaust ventilation.  
If advised by assessment of the local exposure potential, use only in an area equipped with explosion-proof exhaust ventilation.

**Personal protective equipment. Among the following personal protective equipment, the PPEs which require safety certification need to be certified by KOSHA.**

Respiratory protection : Use respiratory protection (air supplied respirator) unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines.

Filter type : Self-contained breathing apparatus

Eye protection : Wear the following personal protective equipment:  
Safety goggles

Hand protection :  
Material : Neoprene gloves  
Break through time : 120 min  
Glove thickness : 0.43 mm

Remarks : Choose gloves to protect hands against chemicals depending on the concentration and quantity of the hazardous substance and specific to place of work. For special applications, we recommend clarifying the resistance to chemicals of the aforementioned protective gloves with the glove manufacturer. Wash hands before breaks and at the end of workday.

Skin and body protection : Wear the following personal protective equipment:  
If assessment demonstrates that there is a risk of explosive atmospheres or flash fires, use flame retardant antistatic protective clothing.

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Hygiene measures : If exposure to chemical is likely during typical use, provide eye flushing systems and safety showers close to the working place.  
When using do not eat, drink or smoke.  
Wash contaminated clothing before re-use.

### 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: liquid
Colour	: clear, colourless
Odour	: slight
Odour Threshold	: No data available
pH	: No data available
Melting point/freezing point	: -50 °C
Initial boiling point and boiling range	: 47 °C
Flash point	: Method: ASTM D 56, Tag closed cup does not flash
Evaporation rate	: 8 (Butyl Acetate=1.0)
Flammability (solid, gas)	: Not applicable
Flammability (liquids)	: Not applicable
Upper explosion limit / Upper flammability limit	: Upper flammability limit 15.25 %(V) Method: ASTM E681
Lower explosion limit / Lower flammability limit	: Lower flammability limit 7.25 %(V) Method: ASTM E681
Vapour pressure	: 447 hPa
Solubility(ies) Water solubility	: No data available

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Relative vapour density	: 1.81
Relative density	: 1.29
Density	: 1.29 g/cm <sup>3</sup> (25 °C)
Partition coefficient: n-octanol/water	: Not applicable
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity	
Viscosity, dynamic	: 0.42 mPa.s
Viscosity, kinematic	: 0.42 mm <sup>2</sup> /s ( 25 °C)
Explosive properties	: In use may form flammable/explosive vapour-air mixture.
Oxidizing properties	: The substance or mixture is not classified as oxidizing.
Molecular weight	: No data available
Particle size	: Not applicable

### 10. STABILITY AND REACTIVITY

Chemical stability and possibility of hazardous reactions	: Not classified as a reactivity hazard. Stable under normal conditions. Vapours may form flammable mixture with air In use may form flammable/explosive vapour-air mixture.
Conditions to avoid	: None known.
Incompatible materials	: None.
Hazardous decomposition products	: No hazardous decomposition products are known.

### 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure	: Inhalation Skin contact Ingestion Eye contact
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### Health hazard information

#### Acute toxicity

##### Product:

Acute inhalation toxicity : LC50 (Rat, male and female): 140 mg/l  
Exposure time: 4 h  
Test atmosphere: vapour  
Method: OECD Test Guideline 403

##### Components:

##### **Trans-Dichloroethylene:**

Acute oral toxicity : LD50 (Rat): 7,902 mg/kg  
Method: OECD Test Guideline 420

Acute inhalation toxicity : LC50 (Rat): 95.5 mg/l  
Exposure time: 4 h  
Test atmosphere: vapour  
Method: OECD Test Guideline 403

Lowest observed adverse effect concentration (Dog): 250000 ppm  
Test atmosphere: gas

Cardiac sensitisation threshold limit (Dog): 991,309 mg/m3  
Test atmosphere: gas

Acute dermal toxicity : LD50 (Rabbit): > 5,000 mg/kg  
Method: OECD Test Guideline 402

##### **Methoxytridecafluoroheptene isomers:**

Acute oral toxicity : LD50 (Rat): > 5,000 mg/kg  
Method: OECD Test Guideline 420

Acute inhalation toxicity : LC50 (Rat): > 222.15 mg/l  
Exposure time: 4 h  
Test atmosphere: vapour  
Method: OECD Test Guideline 403

Acute dermal toxicity : LD50 (Rat): > 5,000 mg/kg  
Method: OECD Test Guideline 402

### Skin corrosion/irritation

##### Components:

##### **Trans-Dichloroethylene:**

Species : Rabbit  
Method : OECD Test Guideline 404

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Result : Mild skin irritation

### **Methoxytridecafluoroheptene isomers:**

Species : Rabbit  
Method : OECD Test Guideline 404  
Result : No skin irritation

### **Serious eye damage/eye irritation**

#### **Components:**

##### **Trans-Dichloroethylene:**

Species : Rabbit  
Result : Irritation to eyes, reversing within 7 days  
Method : OECD Test Guideline 405

##### **Methoxytridecafluoroheptene isomers:**

Species : Rabbit  
Result : No eye irritation  
Method : OECD Test Guideline 405

### **Respiratory or skin sensitisation**

#### **Components:**

##### **Methoxytridecafluoroheptene isomers:**

Test Type : Local lymph node assay (LLNA)  
Exposure routes : Skin contact  
Species : Mouse  
Method : OECD Test Guideline 429  
Result : negative

### **Carcinogenicity**

#### **Components:**

##### **Trans-Dichloroethylene:**

No data available

##### **Methoxytridecafluoroheptene isomers:**

No data available

### **Germ cell mutagenicity**

#### **Components:**

##### **Trans-Dichloroethylene:**

No data available

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- Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)  
Method: OECD Test Guideline 471  
Result: negative
- Test Type: In vitro mammalian cell gene mutation test  
Method: OECD Test Guideline 476  
Result: negative
- Test Type: Chromosome aberration test in vitro  
Method: OECD Test Guideline 473  
Result: negative
- Genotoxicity in vivo : Test Type: Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay)  
Species: Mouse  
Application Route: Ingestion  
Method: OECD Test Guideline 474  
Result: negative
- Germ cell mutagenicity- Assessment : Weight of evidence does not support classification as a germ cell mutagen.

### Methoxytridecafluoroheptene isomers:

No data available

- Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)  
Method: OECD Test Guideline 471  
Result: negative
- Test Type: Chromosome aberration test in vitro  
Method: OECD Test Guideline 473  
Result: negative
- Test Type: In vitro mammalian cell gene mutation test  
Method: OECD Test Guideline 476  
Result: negative
- Genotoxicity in vivo : Test Type: Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay)  
Species: Rat  
Application Route: Ingestion  
Method: OECD Test Guideline 474  
Result: negative
- Test Type: Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay)  
Species: Rat  
Application Route: Inhalation  
Method: OECD Test Guideline 474  
Result: negative

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Germ cell mutagenicity- Assessment : Weight of evidence does not support classification as a germ cell mutagen.

### Reproductive toxicity

#### Components:

##### **Trans-Dichloroethylene:**

No data available

Effects on foetal development : Test Type: Embryo-foetal development  
Species: Rat  
Application Route: Inhalation  
Method: OECD Test Guideline 414  
Result: negative

##### **Methoxytridecafluoroheptene isomers:**

No data available

Effects on foetal development : Test Type: Prenatal development toxicity study (teratogenicity)  
Species: Rat  
Application Route: Ingestion  
Method: OECD Test Guideline 414  
Result: negative

### STOT - single exposure

#### Components:

##### **Trans-Dichloroethylene:**

Assessment : May cause drowsiness or dizziness.

##### **Methoxytridecafluoroheptene isomers:**

Exposure routes : Ingestion  
Assessment : No significant health effects observed in animals at concentrations of 2000 mg/kg bw or less

Exposure routes : Skin contact  
Assessment : No significant health effects observed in animals at concentrations of 2000 mg/kg bw or less

Exposure routes : inhalation (vapour)  
Assessment : No significant health effects observed in animals at concentrations of 20 mg/l/4h or less

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### STOT - repeated exposure

#### Components:

##### **Trans-Dichloroethylene:**

Exposure routes	: Inhalation
Assessment	: No significant health effects observed in animals at concentrations of 250 ppmV/6h/d or less.

Exposure routes	: Ingestion
Assessment	: No significant health effects observed in animals at concentrations of 100 mg/kg bw or less.

##### **Methoxytridecafluoroheptene isomers:**

Exposure routes	: Ingestion
Assessment	: No significant health effects observed in animals at concentrations of 100 mg/kg bw or less.

Exposure routes	: inhalation (vapour)
Assessment	: No significant health effects observed in animals at concentrations of 1 mg/l/6h/d or less.

### Repeated dose toxicity

#### Components:

##### **Trans-Dichloroethylene:**

Species	: Rat, male and female
NOAEL	: 4000 ppm
LOAEL	: > 4000 ppm
Application Route	: Inhalation
Exposure time	: 90 Days
Method	: OECD Test Guideline 413

Species	: Rat, male and female
NOAEL	: 3,210 mg/kg
LOAEL	: > 3,210 mg/kg
Application Route	: Ingestion
Exposure time	: 98 Days
Method	: OECD Test Guideline 408

##### **Methoxytridecafluoroheptene isomers:**

Species	: Rat, male and female
NOAEL	: 1,000 mg/kg
LOAEL	: > 1,000 mg/kg
Application Route	: Ingestion
Exposure time	: 90 d
Method	: OECD Test Guideline 408

Species	: Rat, male and female
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NOAEL	:	37.025 mg/l
LOAEL	:	75.531 mg/l
Application Route	:	inhalation (vapour)
Exposure time	:	28 d
Method	:	OECD Test Guideline 412

### Aspiration toxicity

#### Components:

#### Methoxytridecafluoroheptene isomers:

No aspiration toxicity classification

### Experience with human exposure

No data available

### Toxicology, Metabolism, Distribution

No data available

### Neurological effects

No data available

### Further information

No data available

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## 12. ECOLOGICAL INFORMATION

### Ecotoxicity

#### Components:

#### Trans-Dichloroethylene:

Toxicity to fish	:	LC50 (Lepomis macrochirus (Bluegill sunfish)): 135 mg/l
		Exposure time: 96 h
		Remarks: Based on data from similar materials

Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): 220 mg/l
		Exposure time: 48 h
		Method: EPA-660/3-75-009

Toxicity to algae/aquatic plants	:	EbC50 (Pseudokirchneriella subcapitata (green algae)): 36.36 mg/l
		Exposure time: 48 h
		Method: OECD Test Guideline 201

#### Methoxytridecafluoroheptene isomers:

Toxicity to fish	:	LC50 (Oryzias latipes (Japanese medaka)): > 0.096 mg/l
		Exposure time: 96 h
		Method: OECD Test Guideline 203
		Remarks: No toxicity at the limit of solubility

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Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 0.157 mg/l  
Exposure time: 48 h  
Method: OECD Test Guideline 202  
Remarks: No toxicity at the limit of solubility

Toxicity to algae/aquatic plants : ErC50 (Pseudokirchneriella subcapitata (green algae)): > 0.000477 mg/l  
Exposure time: 72 h  
Method: OECD Test Guideline 201  
Remarks: No toxicity at the limit of solubility

NOEC (Pseudokirchneriella subcapitata (green algae)): 0.000477 mg/l  
Exposure time: 72 h  
Method: OECD Test Guideline 201  
Remarks: No toxicity at the limit of solubility

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 0.107 mg/l  
Exposure time: 21 d  
Method: OECD Test Guideline 211  
Remarks: No toxicity at the limit of solubility

### Ecotoxicology Assessment

Chronic aquatic toxicity : May cause long lasting harmful effects to aquatic life.

### Persistence and degradability

#### Components:

##### **Trans-Dichloroethylene:**

Biodegradability : Result: not rapidly degradable  
Method: OECD Test Guideline 301D

##### **Methoxytridecafluoroheptene isomers:**

Biodegradability : Result: Not inherently biodegradable.  
Method: OECD Test Guideline 302C

### Bioaccumulative potential

#### Components:

##### **Trans-Dichloroethylene:**

Partition coefficient: n-octanol/water : log Pow: 2.06

##### **Methoxytridecafluoroheptene isomers:**

Bioaccumulation : Species: Cyprinus carpio (Carp)

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Bioconcentration factor (BCF): 1,990  
Method: OECD Test Guideline 305

### Mobility in soil

#### Components:

##### Methoxytridecafluoroheptene isomers:

Distribution among environmental compartments : log Koc: 4.5  
Remarks: immobile

### Other adverse effects

No data available

## 13. DISPOSAL CONSIDERATIONS

### Disposal methods

Waste from residues : Dispose of contents and container according to wastes control act.

Do not dispose of waste into sewer.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.  
If not otherwise specified: Dispose of as unused product.

### Disposal precautions

Dispose of contents and container according to wastes control act.

## 14. TRANSPORT INFORMATION

### International Regulations

#### UNRTDG

UN number : Not applicable  
Proper shipping name : Not applicable  
Class : Not applicable  
Subsidiary risk : Not applicable  
Packing group : Not applicable  
Labels : Not applicable

#### IATA-DGR

UN/ID No. : Not applicable  
Proper shipping name : Not applicable  
Class : Not applicable  
Subsidiary risk : Not applicable  
Packing group : Not applicable  
Labels : Not applicable  
Packing instruction (cargo) : Not applicable



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aircraft)  
Packing instruction (passenger aircraft) : Not applicable

### IMDG-Code

UN number : Not applicable  
Proper shipping name : Not applicable  
Class : Not applicable  
Subsidiary risk : Not applicable  
Packing group : Not applicable  
Labels : Not applicable  
EmS Code : Not applicable  
Marine pollutant : Not applicable

### Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

### National Regulations

Refer to section 15 for specific national regulation.

### Special precautions for user

Not applicable

## 15. REGULATORY INFORMATION

### National regulatory information

#### Regulation under the Occupational Safety and Health Act

#### Harmful Substances Prohibited from Manufacturing

Not applicable

#### Harmful Substances Required Permission for Manufacture

Not applicable

#### Harmful Agents to be kept below Occupational Exposure Limits

Not applicable

#### Harmful Agents Required to be kept below Permission Levels

Not applicable

### Hazardous substances requiring management

Chemical name	CAS-No.	Threshold limits (%)
1,2-Dichloroethylene	156-60-5	$\geq 1$ %

### Special Management Materials

Not applicable

### Controlled Substances Subject to Environment Monitoring

Chemical name	CAS-No.	Threshold limits (%)
1,2-Dichloroethylene	156-60-5	$\geq 1$ %

### Controlled Substances Subject to Health Examination

Chemical name	CAS-No.	Threshold limits (%)
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1,2-Dichloroethylene	156-60-5	>= 1 %
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### Hazardous Substances Subject to Process Safety Management (PSM) Reporting Obligation

Not applicable

### Regulation under the Chemicals Control Act

#### Toxic Chemicals

Not applicable

#### Restricted Chemicals

Not applicable

#### Prohibited Chemicals

Not applicable

#### Toxic Release Inventory

Not applicable

#### Accident Precaution Chemicals

Not applicable

#### Dangerous Substances Safety Management Act

Not Applicable to Dangerous Materials

#### Wastes Control Act

Industrial general wastes

Follow article 13 of the act to dispose the product waste

### Other requirements in domestic and other countries

Montreal Protocol : Reaction mass of (3R,4R)-1,1,1,2,2,3,4,5,5,5-decafluoropentane and (3S,4S)- 1,1,1,2,2,3,4,5,5,5-decafluoropentane

## 16. OTHER INFORMATION

Other information : Opteon™ and any associated logos are trademarks or copyrights of The Chemours Company FC, LLC.  
Chemours™ and the Chemours Logo are trademarks of The Chemours Company.  
Before use read Chemours safety information.  
For further information contact the local Chemours office or nominated distributors.

### Further information

Sources of key data used to compile the Safety Data Sheet : Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agency, <http://echa.europa.eu/>

# SAFETY DATA SHEET



## Opteon™ Sion specialty fluid

Version 10.1	Revision Date: 2024/01/12	SDS Number (Internal): 1340515-00046	Date of last issue: 2023/04/14 Date of first issue: 2017/02/27
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Issuing date : 2017/02/27

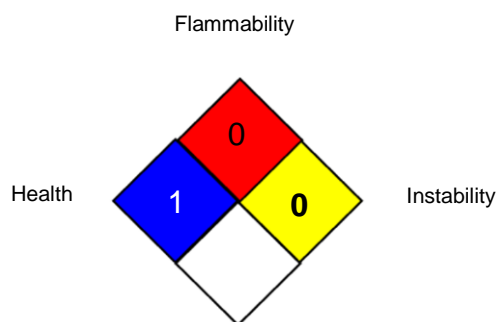
### Revision number and date

Number of Revision : 45

Revision Date : 2024/01/12

Date format : yyyy/mm/dd

### NFPA:



### Full text of other abbreviations

ACGIH : USA. ACGIH Threshold Limit Values (TLV)  
WEEL : Workplace Environmental Exposure Levels (WEEL)

ACGIH / TWA : 8-hour, time-weighted average  
WEEL / TWA : 8-hr TWA

AIIC - Australian Inventory of Industrial Chemicals; ANTT - National Agency for Transport by Land of Brazil; ASTM - American Society for the Testing of Materials; bw - Body weight; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Or-

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ganisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; Nch - Chilean Norm; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NOM - Official Mexican Norm; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TDG - Transportation of Dangerous Goods; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative; WHMIS - Workplace Hazardous Materials Information System

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

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Decree of the Ministry of Environment Under the Act on the Registration and Evaluation, Etc. of Chemical Substances [Annex No. 26]

## Chemical Safety Information(Risk Information)

(Seal)

Provider	Company name: Chemours Korea Inc.	Business Reg. No.: 220-88-81323		
	Name : Rim Young Gyu (Company Rep.)	Name of Person in charge and Contact no.: 02-2015-5051		
	Address : 12FL, Majestarcity Tower 1, 12, Seocho-daero 38-gil, Seocho-gu, Seoul, Korea (Business location)			
Chemical information	Chemical name(generic name)	Confidential		
	Identification No. (CAS No., etc.)	Confidential	Trade name	Please refer to product name in SDS
	Registration number(※ May be omitted for non phase in substances)	54-2007-02281	Usage	49. Stabilizers
	Whether hazardous chemical substance is contained	[ ] Toxic substance [ ] Authorization substance [ ] Restricted substance [ ] Prohibited substance [ ] designated and published substance by Minister of Envi- ronment according to Article 10, Paragraph 2, Item 1 of AREC [ ] Physical hazard [ ] health hazard [ ] environment hazard classified according to Annex 7 of AREC		

※ In the case of trade secret under Article 2, Paragraph 2 of the Unfair Competition Prevention and Trade Secret Act, such as the relevant chemical substance's chemical composition and amount of the chemical substance contained, it's required to mark relevant information is trade secret

Risk in- formation	Item		Description
	usage (identified usage in supply chain)		This substance is not subject to risk assessment
	Manufacturing process(working	hours and frequency of use	

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	environment)	used amount per hour of task	
		other working conditions related to relevant use	
measures to reduce risk		reduction measure regarding human exposure(including exposure rout)	
		reduction measure regarding human exposure(including exposure rout)	
		Waste management measures	
exposure information and instruction for downstream user		estimated exposure under optimal working condition	