

SAFETY DATA SHEET



Opteon™ Sion specialty fluid

| | | | |
|---------|----------------|---------------|---------------------------------|
| Version | Revision Date: | SDS Number: | Date of last issue: 19.01.2023 |
| 5.0 | 14.04.2023 | 2318362-00015 | Date of first issue: 07.12.2017 |

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : Opteon™ Sion specialty fluid

SDS-Identcode : 130000120032

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Sub-
stance/Mixture : Cleaning agent

Recommended restrictions : For professional and industrial installation and use only.
on use

1.3 Details of the supplier of the safety data sheet

Company : Chemours Netherlands B.V.
Baanhoekweg 22
3313 LA Dordrecht Netherlands

Telephone : +31-(0)-78-630-1011

Telefax : +31-78-6163737

E-mail address of person
responsible for the SDS : sds-support@chemours.com

1.4 Emergency telephone number

0-800-983-611 (Toll free in-country) or +(44)-870-8200418

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Eye irritation, Category 2 H319: Causes serious eye irritation.

Specific target organ toxicity - single ex-
posure, Category 3 H336: May cause drowsiness or dizziness.

Long-term (chronic) aquatic hazard, Cat-
egory 3 H412: Harmful to aquatic life with long lasting ef-
fects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

SAFETY DATA SHEET



Opteon™ Sion specialty fluid

Version 5.0 Revision Date: 14.04.2023 SDS Number: 2318362-00015 Date of last issue: 19.01.2023
Date of first issue: 07.12.2017

Hazard pictograms :



Signal word : Warning

Hazard statements : H319 Causes serious eye irritation.
H336 May cause drowsiness or dizziness.
H412 Harmful to aquatic life with long lasting effects.

Supplemental Hazard Statements : EUH018 In use may form flammable/explosive vapour-air mixture.

Precautionary statements : **Prevention:**
P264 Wash skin thoroughly after handling.
P271 Use only outdoors or in a well-ventilated area.
P273 Avoid release to the environment.
P280 Wear eye protection/ face protection.
Response:
P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.
P337 + P313 If eye irritation persists: Get medical advice/ attention.

Hazardous components which must be listed on the label:

Trans-Dichloroethylene

Additional Labelling

EUH205 Contains epoxy constituents. May produce an allergic reaction.
EUH209 Can become highly flammable in use.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Vapours are heavier than air and can cause suffocation by reducing oxygen available for breathing.

Misuse or intentional inhalation abuse may cause death without warning symptoms, due to cardiac effects.

Rapid evaporation of the product may cause frostbite.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

| Chemical name | CAS-No. EC-No. Index-No. | Classification | Concentration (% w/w) |
|---------------|--------------------------------|----------------|--------------------------|
| | | | |

SAFETY DATA SHEET



Opteon™ Sion specialty fluid

Version 5.0 Revision Date: 14.04.2023 SDS Number: 2318362-00015 Date of last issue: 19.01.2023
Date of first issue: 07.12.2017

| | Registration number | | |
|-------------------------------------|---|---|----------------|
| Trans-Dichloroethylene | 156-60-5 205-860-2 602-026-00-3 01-2120093504-55 | Flam. Liq. 2; H225 Acute Tox. 4; H332 Eye Irrit. 2; H319 STOT SE 3; H336 Aquatic Chronic 3; H412 | >= 90 - <= 100 |
| Methoxytridecafluoroheptene isomers | Not Assigned 01-2119943760-37 | Aquatic Chronic 4; H413 | >= 2,5 - < 10 |

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

- General advice : In the case of accident or if you feel unwell, seek medical advice immediately.
When symptoms persist or in all cases of doubt seek medical advice.
- Protection of first-aiders : First Aid responders should pay attention to self-protection, and use the recommended personal protective equipment when the potential for exposure exists (see section 8).
- If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.
- In case of skin contact : In case of contact, immediately flush skin with plenty of water.
Remove contaminated clothing and shoes.
Get medical attention.
Wash clothing before reuse.
Thoroughly clean shoes before reuse.
- In case of eye contact : In case of contact, immediately flush eyes with plenty of water for at least 15 minutes.
If easy to do, remove contact lens, if worn.
Get medical attention.
- If swallowed : If swallowed, DO NOT induce vomiting.
Get medical attention if symptoms occur.
Rinse mouth thoroughly with water.

4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : May cause cardiac arrhythmia.
- Other symptoms potentially related to misuse or inhalation abuse are
Cardiac sensitisation
Anaesthetic effects
Light-headedness

SAFETY DATA SHEET



Opteon™ Sion specialty fluid

| | | | |
|---------|----------------|---------------|---------------------------------|
| Version | Revision Date: | SDS Number: | Date of last issue: 19.01.2023 |
| 5.0 | 14.04.2023 | 2318362-00015 | Date of first issue: 07.12.2017 |

Dizziness
confusion
Lack of coordination
Drowsiness
Unconsciousness

Risks : Causes serious eye irritation.
May cause drowsiness or dizziness.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Because of possible disturbances of cardiac rhythm, catecholamine drugs, such as epinephrine, that may be used in situations of emergency life support should be used with special caution.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Water spray
Alcohol-resistant foam
Carbon dioxide (CO₂)
Dry chemical

Unsuitable extinguishing media : None known.

5.2 Special hazards arising from the substance or mixture

Specific hazards during fire-fighting : Vapours may form explosive mixtures with air.
Exposure to combustion products may be a hazard to health.

Hazardous combustion products : Carbon oxides
Chlorine compounds
Hydrogen fluoride
carbonyl fluoride

5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.
Use personal protective equipment.

Specific extinguishing methods : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Use water spray to cool unopened containers.
Remove undamaged containers from fire area if it is safe to do so.
Evacuate area.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.

Opteon™ Sion specialty fluid

| | | | |
|---------|----------------|---------------|---------------------------------|
| Version | Revision Date: | SDS Number: | Date of last issue: 19.01.2023 |
| 5.0 | 14.04.2023 | 2318362-00015 | Date of first issue: 07.12.2017 |

Follow safe handling advice (see section 7) and personal protective equipment recommendations (see section 8).

6.2 Environmental precautions

Environmental precautions : Avoid release to the environment.
Prevent further leakage or spillage if safe to do so.
Prevent spreading over a wide area (e.g. by containment or oil barriers).
Retain and dispose of contaminated wash water.
Local authorities should be advised if significant spillages cannot be contained.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material.
For large spills, provide dyking or other appropriate containment to keep material from spreading. If dyked material can be pumped, store recovered material in appropriate container.
Clean up remaining materials from spill with suitable absorbent.
Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable.
Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

6.4 Reference to other sections

See sections: 7, 8, 11, 12 and 13.

SECTION 7: Handling and storage**7.1 Precautions for safe handling**

Technical measures : See Engineering measures under EXPOSURE CONTROLS/PERSONAL PROTECTION section.

Local/Total ventilation : If sufficient ventilation is unavailable, use with local exhaust ventilation.
If advised by assessment of the local exposure potential, use only in an area equipped with explosion-proof exhaust ventilation.

Advice on safe handling : Do not get on skin or clothing.
Avoid breathing mist or vapours.
Do not swallow.
Do not get in eyes.
Wash skin thoroughly after handling.
Handle in accordance with good industrial hygiene and safety practice, based on the results of the workplace exposure assessment
Keep away from heat and sources of ignition.
Take precautionary measures against static discharges.
Take care to prevent spills, waste and minimize release to the

SAFETY DATA SHEET



Opteon™ Sion specialty fluid

Version 5.0 Revision Date: 14.04.2023 SDS Number: 2318362-00015 Date of last issue: 19.01.2023
Date of first issue: 07.12.2017

environment.

Hygiene measures : If exposure to chemical is likely during typical use, provide eye flushing systems and safety showers close to the working place. When using do not eat, drink or smoke. Wash contaminated clothing before re-use.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Do not expose drums to direct heat or temperature above 46°C (115°F) to avoid pressurizing and possibly distorting the drums. Material should not be dispensed by pouring from pail/drum shipping containers containing 5 gallons or more. The use of a drum pump is recommended for dispensing from pail/drum shipping containers with 5 gallons or more, except for smaller containers where adequate ventilation can be used to manage the exposure. Keep in properly labelled containers. Store locked up. Keep in a cool, well-ventilated place. Store in accordance with the particular national regulations.

Advice on common storage : No special restrictions on storage with other products.

Recommended storage temperature : < 46 °C

Further information on storage stability : Keep away from direct sunlight.

7.3 Specific end use(s)

Specific use(s) : No data available

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

| Components | CAS-No. | Value type (Form of exposure) | Control parameters | Basis |
|---|--------------|-------------------------------|--------------------|--------|
| Trans-Dichloroethylene | 156-60-5 | OEL-RL | 400 ppm | ZA OEL |
| Further information: Occupational Exposure Limits - Restricted Limits For Hazardous Chemical Agents | | | | |
| Methoxytride-cafluoroheptene isomers | Not Assigned | TWA | 200 ppm | WEEL |

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

| Substance name | End Use | Exposure routes | Potential health effects | Value |
|------------------------|-----------|-----------------|----------------------------|-----------|
| Trans-Dichloroethylene | Workers | Inhalation | Long-term systemic effects | 797 mg/m3 |
| | Consumers | Inhalation | Long-term systemic | 198 mg/m3 |

SAFETY DATA SHEET



Opteon™ Sion specialty fluid

Version 5.0 Revision Date: 14.04.2023 SDS Number: 2318362-00015 Date of last issue: 19.01.2023
Date of first issue: 07.12.2017

| | | | | |
|--|-----------|-----------|----------------------------|-----------------|
| | | | effects | |
| | Consumers | Ingestion | Long-term systemic effects | 57 mg/kg bw/day |

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

| Substance name | Environmental Compartment | Value |
|-------------------------------------|---------------------------|--------------------------------|
| Trans-Dichloroethylene | Fresh water | 0,0364 mg/l |
| | Freshwater - intermittent | 0,3636 mg/l |
| | Marine water | 0,0036 mg/l |
| | Marine sediment | 0,055 mg/kg dry weight (d.w.) |
| | Fresh water sediment | 0,5483 mg/kg dry weight (d.w.) |
| | Sewage treatment plant | 17 mg/l |
| | Soil | 0,056 mg/kg dry weight (d.w.) |
| Methoxytridecafluoroheptene isomers | Fresh water | 0,002 mg/l |
| | Intermittent use/release | 0,002 mg/l |
| | Marine water | 0,000214 mg/l |
| | Fresh water sediment | 6,3 mg/kg dry weight (d.w.) |
| | Marine sediment | 0,6 mg/kg dry weight (d.w.) |
| | Sewage treatment plant | 10 mg/l |
| | Soil | 1 mg/kg dry weight (d.w.) |

8.2 Exposure controls

Engineering measures

Minimize workplace exposure concentrations.

If sufficient ventilation is unavailable, use with local exhaust ventilation.

If advised by assessment of the local exposure potential, use only in an area equipped with explosion-proof exhaust ventilation.

Personal protective equipment

Eye/face protection : Wear the following personal protective equipment:
Safety goggles

Hand protection
Material : Neoprene gloves
Break through time : 120 min
Glove thickness : 0,43 mm

Remarks : Choose gloves to protect hands against chemicals depending on the concentration and quantity of the hazardous substance and specific to place of work. For special applications, we recommend clarifying the resistance to chemicals of the aforementioned protective gloves with the glove manufacturer. Wash hands before breaks and at the end of workday.

Skin and body protection : Wear the following personal protective equipment:
If assessment demonstrates that there is a risk of explosive

SAFETY DATA SHEET



Opteon™ Sion specialty fluid

| | | | |
|---------|----------------|---------------|---------------------------------|
| Version | Revision Date: | SDS Number: | Date of last issue: 19.01.2023 |
| 5.0 | 14.04.2023 | 2318362-00015 | Date of first issue: 07.12.2017 |

atmospheres or flash fires, use flame retardant antistatic protective clothing.

Respiratory protection : If adequate local exhaust ventilation is not available or exposure assessment demonstrates exposures outside the recommended guidelines, use respiratory protection.

Filter type : Self-contained breathing apparatus

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

| | |
|--|---|
| Appearance | : liquid |
| Colour | : clear, colourless |
| Odour | : slight |
| Odour Threshold | : No data available |
| pH | : No data available |
| Melting point/freezing point | : -50 °C |
| Initial boiling point and boiling range | : 47 °C |
| Flash point | : Method: ASTM D 56, Tag closed cup does not flash |
| Evaporation rate | : 8 (Butyl Acetate=1.0) |
| Flammability (solid, gas) | : Not applicable |
| Upper explosion limit / Upper flammability limit | : Upper flammability limit 15,25 %(V) Method: ASTM E681 |
| Lower explosion limit / Lower flammability limit | : Lower flammability limit 7,25 %(V) Method: ASTM E681 |
| Vapour pressure | : 447 hPa |
| Relative vapour density | : 1,81 |
| Relative density | : 1,29 |
| Density | : 1,29 g/cm ³ (25 °C) |
| Solubility(ies) Water solubility | : No data available |

SAFETY DATA SHEET



Opteon™ Sion specialty fluid

| | | | |
|---------|----------------|---------------|---------------------------------|
| Version | Revision Date: | SDS Number: | Date of last issue: 19.01.2023 |
| 5.0 | 14.04.2023 | 2318362-00015 | Date of first issue: 07.12.2017 |

| | | |
|--|---|--|
| Partition coefficient: n-octanol/water | : | Not applicable |
| Auto-ignition temperature | : | No data available |
| Decomposition temperature | : | No data available |
| Viscosity | | |
| Viscosity, dynamic | : | 0,42 mPa.s |
| Viscosity, kinematic | : | 0,42 mm ² /s (25 °C) |
| Explosive properties | : | In use may form flammable/explosive vapour-air mixture. |
| Oxidizing properties | : | The substance or mixture is not classified as oxidizing. |

9.2 Other information

| | | |
|------------------------|---|----------------|
| Flammability (liquids) | : | Not applicable |
| Particle size | : | Not applicable |

SECTION 10: Stability and reactivity

10.1 Reactivity

Not classified as a reactivity hazard.

10.2 Chemical stability

Stable under normal conditions.

10.3 Possibility of hazardous reactions

| | | |
|---------------------|---|--|
| Hazardous reactions | : | Vapours may form flammable mixture with air In use may form flammable/explosive vapour-air mixture. |
|---------------------|---|--|

10.4 Conditions to avoid

| | | |
|---------------------|---|-------------|
| Conditions to avoid | : | None known. |
|---------------------|---|-------------|

10.5 Incompatible materials

| | | |
|--------------------|---|-------|
| Materials to avoid | : | None. |
|--------------------|---|-------|

10.6 Hazardous decomposition products

No hazardous decomposition products are known.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

| | | |
|--|---|--|
| Information on likely routes of exposure | : | Inhalation Skin contact Ingestion Eye contact |
|--|---|--|

Opteon™ Sion specialty fluid

| | | | |
|---------|----------------|---------------|---------------------------------|
| Version | Revision Date: | SDS Number: | Date of last issue: 19.01.2023 |
| 5.0 | 14.04.2023 | 2318362-00015 | Date of first issue: 07.12.2017 |

Acute toxicity

Not classified based on available information.

Product:

Acute inhalation toxicity : LC50 (Rat, male and female): 140 mg/l
Exposure time: 4 h
Test atmosphere: vapour
Method: OECD Test Guideline 403

Components:**Trans-Dichloroethylene:**

Acute oral toxicity : LD50 (Rat): 7.902 mg/kg
Method: OECD Test Guideline 420

Acute inhalation toxicity : Lowest observed adverse effect concentration (Dog): 250000 ppm
Test atmosphere: gas

Cardiac sensitisation threshold limit (Dog): 991.309 mg/m3
Test atmosphere: gas

Acute toxicity estimate: 11 mg/l
Exposure time: 4 h
Test atmosphere: vapour
Method: Expert judgement
Remarks: Based on harmonised classification in EU regulation 1272/2008, Annex VI

Acute dermal toxicity : LD50 (Rabbit): > 5.000 mg/kg
Method: OECD Test Guideline 402

Methoxytridecafluoroheptene isomers:

Acute oral toxicity : LD50 (Rat): > 5.000 mg/kg
Method: OECD Test Guideline 420

Acute inhalation toxicity : LC50 (Rat): > 222,15 mg/l
Exposure time: 4 h
Test atmosphere: vapour
Method: OECD Test Guideline 403

Acute dermal toxicity : LD50 (Rat): > 5.000 mg/kg
Method: OECD Test Guideline 402

Skin corrosion/irritation

Not classified based on available information.

Components:**Trans-Dichloroethylene:**

Species : Rabbit
Method : OECD Test Guideline 404
Result : Mild skin irritation

SAFETY DATA SHEET



Opteon™ Sion specialty fluid

| | | | |
|---------|----------------|---------------|---------------------------------|
| Version | Revision Date: | SDS Number: | Date of last issue: 19.01.2023 |
| 5.0 | 14.04.2023 | 2318362-00015 | Date of first issue: 07.12.2017 |

Methoxytridecafluoroheptene isomers:

| | |
|---------|---------------------------|
| Species | : Rabbit |
| Method | : OECD Test Guideline 404 |
| Result | : No skin irritation |

Serious eye damage/eye irritation

Causes serious eye irritation.

Components:

Trans-Dichloroethylene:

| | |
|---------|---|
| Species | : Rabbit |
| Method | : OECD Test Guideline 405 |
| Result | : Irritation to eyes, reversing within 7 days |

Methoxytridecafluoroheptene isomers:

| | |
|---------|---------------------------|
| Species | : Rabbit |
| Method | : OECD Test Guideline 405 |
| Result | : No eye irritation |

Respiratory or skin sensitisation

Skin sensitisation

Not classified based on available information.

Respiratory sensitisation

Not classified based on available information.

Components:

Methoxytridecafluoroheptene isomers:

| | |
|-----------------|---------------------------------|
| Test Type | : Local lymph node assay (LLNA) |
| Exposure routes | : Skin contact |
| Species | : Mouse |
| Method | : OECD Test Guideline 429 |
| Result | : negative |

Germ cell mutagenicity

Not classified based on available information.

Components:

Trans-Dichloroethylene:

| | |
|-----------------------|---|
| Genotoxicity in vitro | : Test Type: Bacterial reverse mutation assay (AMES) |
| | Method: OECD Test Guideline 471 |
| | Result: negative |
| | Test Type: In vitro mammalian cell gene mutation test |
| | Method: OECD Test Guideline 476 |
| | Result: negative |
| | Test Type: Chromosome aberration test in vitro |

Opteon[™] Sion specialty fluid

| | | | |
|---------|----------------|---------------|---------------------------------|
| Version | Revision Date: | SDS Number: | Date of last issue: 19.01.2023 |
| 5.0 | 14.04.2023 | 2318362-00015 | Date of first issue: 07.12.2017 |

| | |
|------------------------------------|---|
| | Method: OECD Test Guideline 473 Result: negative |
| Genotoxicity in vivo | : Test Type: Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay) Species: Mouse Application Route: Ingestion Method: OECD Test Guideline 474 Result: negative |
| Germ cell mutagenicity- Assessment | : Weight of evidence does not support classification as a germ cell mutagen. |

Methoxytridecafluoroheptene isomers:

| | |
|------------------------------------|---|
| Genotoxicity in vitro | : Test Type: Bacterial reverse mutation assay (AMES) Method: OECD Test Guideline 471 Result: negative Test Type: Chromosome aberration test in vitro Method: OECD Test Guideline 473 Result: negative Test Type: In vitro mammalian cell gene mutation test Method: OECD Test Guideline 476 Result: negative |
| Genotoxicity in vivo | : Test Type: Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay) Species: Rat Application Route: Ingestion Method: OECD Test Guideline 474 Result: negative Test Type: Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay) Species: Rat Application Route: Inhalation Method: OECD Test Guideline 474 Result: negative |
| Germ cell mutagenicity- Assessment | : Weight of evidence does not support classification as a germ cell mutagen. |

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

Components:**Trans-Dichloroethylene:**

| | |
|-------------------------------|--|
| Effects on foetal development | : Test Type: Embryo-foetal development Species: Rat |
|-------------------------------|--|

Opteon™ Sion specialty fluid

| | | | |
|---------|----------------|---------------|---------------------------------|
| Version | Revision Date: | SDS Number: | Date of last issue: 19.01.2023 |
| 5.0 | 14.04.2023 | 2318362-00015 | Date of first issue: 07.12.2017 |

Application Route: Inhalation
Method: OECD Test Guideline 414
Result: negative

Methoxytridecafluoroheptene isomers:

Effects on foetal development : Test Type: Prenatal development toxicity study (teratogenicity)
Species: Rat
Application Route: Ingestion
Method: OECD Test Guideline 414
Result: negative

STOT - single exposure

May cause drowsiness or dizziness.

Components:**Trans-Dichloroethylene:**

Assessment : May cause drowsiness or dizziness.

Methoxytridecafluoroheptene isomers:

Exposure routes : Ingestion
Assessment : No significant health effects observed in animals at concentrations of 2000 mg/kg bw or less

Exposure routes : Skin contact
Assessment : No significant health effects observed in animals at concentrations of 2000 mg/kg bw or less

Exposure routes : inhalation (vapour)
Assessment : No significant health effects observed in animals at concentrations of 20 mg/l/4h or less

STOT - repeated exposure

Not classified based on available information.

Components:**Trans-Dichloroethylene:**

Exposure routes : Inhalation
Assessment : No significant health effects observed in animals at concentrations of 250 ppmV/6h/d or less.

Exposure routes : Ingestion
Assessment : No significant health effects observed in animals at concentrations of 100 mg/kg bw or less.

Methoxytridecafluoroheptene isomers:

Exposure routes : Ingestion
Assessment : No significant health effects observed in animals at concentrations of 100 mg/kg bw or less.

Exposure routes : inhalation (vapour)

SAFETY DATA SHEET



Opteon™ Sion specialty fluid

| | | | |
|---------|----------------|---------------|---------------------------------|
| Version | Revision Date: | SDS Number: | Date of last issue: 19.01.2023 |
| 5.0 | 14.04.2023 | 2318362-00015 | Date of first issue: 07.12.2017 |

Assessment : No significant health effects observed in animals at concentrations of 1 mg/l/6h/d or less.

Repeated dose toxicity

Components:

Trans-Dichloroethylene:

| | |
|-------------------|---------------------------|
| Species | : Rat, male and female |
| NOAEL | : 4000 ppm |
| LOAEL | : > 4000 ppm |
| Application Route | : Inhalation |
| Exposure time | : 90 Days |
| Method | : OECD Test Guideline 413 |

| | |
|-------------------|---------------------------|
| Species | : Rat, male and female |
| NOAEL | : 3.210 mg/kg |
| LOAEL | : > 3.210 mg/kg |
| Application Route | : Ingestion |
| Exposure time | : 98 Days |
| Method | : OECD Test Guideline 408 |

Methoxytridecafluoroheptene isomers:

| | |
|-------------------|---------------------------|
| Species | : Rat, male and female |
| NOAEL | : 1.000 mg/kg |
| LOAEL | : > 1.000 mg/kg |
| Application Route | : Ingestion |
| Exposure time | : 90 d |
| Method | : OECD Test Guideline 408 |

| | |
|-------------------|---------------------------|
| Species | : Rat, male and female |
| NOAEL | : 37,025 mg/l |
| LOAEL | : 75,531 mg/l |
| Application Route | : inhalation (vapour) |
| Exposure time | : 28 d |
| Method | : OECD Test Guideline 412 |

Aspiration toxicity

Not classified based on available information.

Components:

Methoxytridecafluoroheptene isomers:

No aspiration toxicity classification

SECTION 12: Ecological information

12.1 Toxicity

Components:

Trans-Dichloroethylene:

Opteon™ Sion specialty fluid

| | | | |
|---------|----------------|---------------|---------------------------------|
| Version | Revision Date: | SDS Number: | Date of last issue: 19.01.2023 |
| 5.0 | 14.04.2023 | 2318362-00015 | Date of first issue: 07.12.2017 |

| | | |
|---|---|---|
| Toxicity to fish | : | LC50 (Lepomis macrochirus (Bluegill sunfish)): 135 mg/l Exposure time: 96 h Remarks: Based on data from similar materials |
| Toxicity to daphnia and other aquatic invertebrates | : | EC50 (Daphnia magna (Water flea)): 220 mg/l Exposure time: 48 h Method: EPA-660/3-75-009 |
| Toxicity to algae/aquatic plants | : | EbC50 (Pseudokirchneriella subcapitata (green algae)): 36,36 mg/l Exposure time: 48 h Method: OECD Test Guideline 201 |

Methoxytridecafluoroheptene isomers:

| | | |
|--|---|---|
| Toxicity to fish | : | LC50 (Oryzias latipes (Japanese medaka)): > 0,096 mg/l Exposure time: 96 h Method: OECD Test Guideline 203 Remarks: No toxicity at the limit of solubility |
| Toxicity to daphnia and other aquatic invertebrates | : | EC50 (Daphnia magna (Water flea)): > 0,157 mg/l Exposure time: 48 h Method: OECD Test Guideline 202 Remarks: No toxicity at the limit of solubility |
| Toxicity to algae/aquatic plants | : | ErC50 (Pseudokirchneriella subcapitata (green algae)): > 0,000477 mg/l Exposure time: 72 h Method: OECD Test Guideline 201 Remarks: No toxicity at the limit of solubility |
| | | NOEC (Pseudokirchneriella subcapitata (green algae)): 0,000477 mg/l Exposure time: 72 h Method: OECD Test Guideline 201 Remarks: No toxicity at the limit of solubility |
| Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) | : | NOEC: 0,107 mg/l Exposure time: 21 d Species: Daphnia magna (Water flea) Method: OECD Test Guideline 211 Remarks: No toxicity at the limit of solubility |

Ecotoxicology Assessment

| | | |
|--------------------------|---|---|
| Chronic aquatic toxicity | : | May cause long lasting harmful effects to aquatic life. |
|--------------------------|---|---|

12.2 Persistence and degradability**Components:****Trans-Dichloroethylene:**

| | | |
|------------------|---|--|
| Biodegradability | : | Result: not rapidly degradable Method: OECD Test Guideline 301D |
|------------------|---|--|

SAFETY DATA SHEET



Opteon™ Sion specialty fluid

| | | | |
|---------|----------------|---------------|---------------------------------|
| Version | Revision Date: | SDS Number: | Date of last issue: 19.01.2023 |
| 5.0 | 14.04.2023 | 2318362-00015 | Date of first issue: 07.12.2017 |

Methoxytridecafluoroheptene isomers:

| | | |
|------------------|---|---|
| Biodegradability | : | Result: Not inherently biodegradable. Method: OECD Test Guideline 302C |
|------------------|---|---|

12.3 Bioaccumulative potential

Components:

Trans-Dichloroethylene:

| | | |
|--|---|---------------|
| Partition coefficient: n-octanol/water | : | log Pow: 2,06 |
|--|---|---------------|

Methoxytridecafluoroheptene isomers:

| | | |
|-----------------|---|--|
| Bioaccumulation | : | Species: Cyprinus carpio (Carp) Bioconcentration factor (BCF): 1.990 Method: OECD Test Guideline 305 |
|-----------------|---|--|

12.4 Mobility in soil

Components:

Methoxytridecafluoroheptene isomers:

| | | |
|---|---|-----------------------------------|
| Distribution among environmental compartments | : | log Koc: 4,5 Remarks: immobile |
|---|---|-----------------------------------|

12.5 Results of PBT and vPvB assessment

Product:

| | | |
|------------|---|--|
| Assessment | : | This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher. |
|------------|---|--|

12.6 Other adverse effects

Product:

| | | |
|--------------------------------|---|---|
| Endocrine disrupting potential | : | The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher. |
|--------------------------------|---|---|

SECTION 13: Disposal considerations

13.1 Waste treatment methods

| | | |
|---------|---|---|
| Product | : | Dispose of in accordance with local regulations. According to the European Waste Catalogue, Waste Codes are not product specific, but application specific. Waste codes should be assigned by the user, preferably in discussion with the waste disposal authorities. |
|---------|---|---|

SAFETY DATA SHEET



Opteon™ Sion specialty fluid

| | | | |
|---------|----------------|---------------|---------------------------------|
| Version | Revision Date: | SDS Number: | Date of last issue: 19.01.2023 |
| 5.0 | 14.04.2023 | 2318362-00015 | Date of first issue: 07.12.2017 |

Do not dispose of waste into sewer.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.
If not otherwise specified: Dispose of as unused product.

SECTION 14: Transport information

14.1 UN number

| | |
|------|-------------------------------------|
| ADN | : Not regulated as a dangerous good |
| ADR | : Not regulated as a dangerous good |
| RID | : Not regulated as a dangerous good |
| IMDG | : Not regulated as a dangerous good |
| IATA | : Not regulated as a dangerous good |

14.2 UN proper shipping name

| | |
|------|-------------------------------------|
| ADN | : Not regulated as a dangerous good |
| ADR | : Not regulated as a dangerous good |
| RID | : Not regulated as a dangerous good |
| IMDG | : Not regulated as a dangerous good |
| IATA | : Not regulated as a dangerous good |

14.3 Transport hazard class(es)

| | |
|------|-------------------------------------|
| ADN | : Not regulated as a dangerous good |
| ADR | : Not regulated as a dangerous good |
| RID | : Not regulated as a dangerous good |
| IMDG | : Not regulated as a dangerous good |
| IATA | : Not regulated as a dangerous good |

14.4 Packing group

| | |
|------------------|-------------------------------------|
| ADN | : Not regulated as a dangerous good |
| ADR | : Not regulated as a dangerous good |
| RID | : Not regulated as a dangerous good |
| IMDG | : Not regulated as a dangerous good |
| IATA (Cargo) | : Not regulated as a dangerous good |
| IATA (Passenger) | : Not regulated as a dangerous good |

14.5 Environmental hazards

Not regulated as a dangerous good

14.6 Special precautions for user

Not applicable

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

SAFETY DATA SHEET



Opteon™ Sion specialty fluid

| | | | |
|---------|----------------|---------------|---------------------------------|
| Version | Revision Date: | SDS Number: | Date of last issue: 19.01.2023 |
| 5.0 | 14.04.2023 | 2318362-00015 | Date of first issue: 07.12.2017 |

Remarks : Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Montreal Protocol : Reaction mass of (3R,4R)-1,1,1,2,2,3,4,5,5,5-decafluoropentane and (3S,4S)-1,1,1,2,2,3,4,5,5,5-decafluoropentane

15.2 Chemical safety assessment

Chemical Safety Assessments have been carried out for these substances.

SECTION 16: Other information

Other information : Opteon™ and any associated logos are trademarks or copyrights of The Chemours Company FC, LLC. Chemours™ and the Chemours Logo are trademarks of The Chemours Company. Before use read Chemours safety information. For further information contact the local Chemours office or nominated distributors.

Items where changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

Full text of H-Statements

H225 : Highly flammable liquid and vapour.
H319 : Causes serious eye irritation.
H332 : Harmful if inhaled.
H336 : May cause drowsiness or dizziness.
H412 : Harmful to aquatic life with long lasting effects.
H413 : May cause long lasting harmful effects to aquatic life.

Full text of other abbreviations

Acute Tox. : Acute toxicity
Aquatic Chronic : Long-term (chronic) aquatic hazard
Eye Irrit. : Eye irritation
Flam. Liq. : Flammable liquids
STOT SE : Specific target organ toxicity - single exposure
WEEL : Workplace Environmental Exposure Levels (WEEL)
ZA OEL : South Africa. The Regulations for Hazardous Chemical Agents, Occupational Exposure Limits
WEEL / TWA : 8-hr TWA
ZA OEL / OEL-RL : Occupational Exposure Limit Restricted limit - 8- hour exposure or equivalent (12 hour shifts)

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by

SAFETY DATA SHEET



Opteon™ Sion specialty fluid

| | | | |
|---------|----------------|---------------|---------------------------------|
| Version | Revision Date: | SDS Number: | Date of last issue: 19.01.2023 |
| 5.0 | 14.04.2023 | 2318362-00015 | Date of first issue: 07.12.2017 |

Road; AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of very high concern; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Further information

Sources of key data used to compile the Safety Data Sheet : Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agency, <http://echa.europa.eu/>

Classification of the mixture:

| | |
|-------------------|------|
| Eye Irrit. 2 | H319 |
| STOT SE 3 | H336 |
| Aquatic Chronic 3 | H412 |

Classification procedure:

| |
|--------------------|
| Calculation method |
| Calculation method |
| Calculation method |

Items where changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

SAFETY DATA SHEET



Opteon™ Sion specialty fluid

| | | | |
|---------|----------------|---------------|---------------------------------|
| Version | Revision Date: | SDS Number: | Date of last issue: 19.01.2023 |
| 5.0 | 14.04.2023 | 2318362-00015 | Date of first issue: 07.12.2017 |

ZA / EN